

Article

Overview of Power Electronic Converter Topologies Enabling Large-Scale Hydrogen Production via Water Electrolysis

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Abstract: Renewable power-to-hydrogen (P2H) technology is one of the most promising solutions for fulfilling the increasing global demand for hydrogen and to buffer large-scale, fluctuating renewable energies. The high-power, high-current ac/dc converter plays a crucial role in P2H facilities, transforming medium-voltage (MV) ac power to a large dc current to supply hydrogen electrolyzers. This work introduces the general requirements, and overviews several power converter topologies for P2H systems. The performances of different topologies are evaluated and compared from multiple perspectives. Moreover, the future trend of eliminating the line frequency transformer (LFT) is discussed. This work can provide guidance for future designing and implementing of power-electronics-based P2H systems.

Keywords: high-power ac/dc converter; IGBT; power-to-hydrogen; water electrolysis; thyristor



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1. Introduction

Nowadays, hydrogen is widely used for industry-scale ammonia production for fertilizers and fossil fuel processing (e.g., hydrocracking). The global demand for pure hydrogen has been rising over recent decades, accounting for 74 million tonnes produced in 2018 [1]. Due to the global ambition to achieve net zero carbon emissions and the transition toward using hydrogen-based e-fuels instead of fossil fuels, the future demand for hydrogen is expected to increase by a factor of more than ten in 2050 [2]. However, the mainstream of global hydrogen production is based on steam reforming of natural gas, and this fossil hydrogen production generates CO₂ emission of approximate 830 million tonnes per year [1].

One of the other methods for hydrogen production is water electrolysis, where water is split into hydrogen and oxygen by using electric power [3]. It accounts for 2% of the global hydrogen supply [4]. The water electrolyzer typically consumes 50 kWh electricity power for producing 1 kg of hydrogen. Therefore, the CO₂ emission of hydrogen from water electrolysis is highly dependent on methods of electricity generation. Using coal-based electricity will lead to heavy carbon emissions, whereas renewable power, e.g., wind turbines and photovoltaics, involves no carbon emissions. Hence, this renewable hydrogen production via water electrolysis is promising in fulfilling the increasing worldwide hydrogen demand and in the goal of achieving net zero carbon emissions by 2050 [5].

On the other hand, the global warming crisis also led to booming interests and investments in renewable energy over recent decades. As such, a large number of wind farms and photovoltaic power plants are being built worldwide [6]. However, the high penetration level of renewable energies brings a fluctuating nature to the power grid and causes instability issues, as their electricity productions are highly dependent on climate conditions [7]. Power-to-hydrogen (P2H) facilities can act as energy storage units by transforming the excessive energy delivered by renewable sources to hydrogen when low electrical demands are present. Hydrogen storage can be converted back to electricity via fuel cell converters

during high electricity demand periods. In both ways, the intermittent nature of renewable power can be balanced to match the demand profile of power grids well [8–10]. Moreover, the generated hydrogen can be utilized as green fuel for mobility as well as raw material in the chemistry industry.

Due to the emission and grid support features of the renewable hydrogen system, in recent years, a booming number of demonstration and commercial plants are being built worldwide [11–13]. Figure 1 demonstrates the general architecture of the renewable hydrogen system [14]. Renewable energies typically come from wind turbines and photovoltaic power plants, which are connected to medium-voltage (MV) or high-voltage (HV) ac power grids via an ac/dc/ac frequency converter and a dc/ac inverter, respectively. The generated renewable electricity then transmits through the power grid to the hydrogen production site. The P2H converter plays a crucial role in this renewable hydrogen plant, as it converts the MV ac electricity from the grid to a controlled, high-current dc power flow, which is fed into the water electrolyzer for large-scale hydrogen production. The produced hydrogen can be directly used or further converted to methane and methanol, which are widely used in various industries, such as oil refining, mobility, and electricity generation.

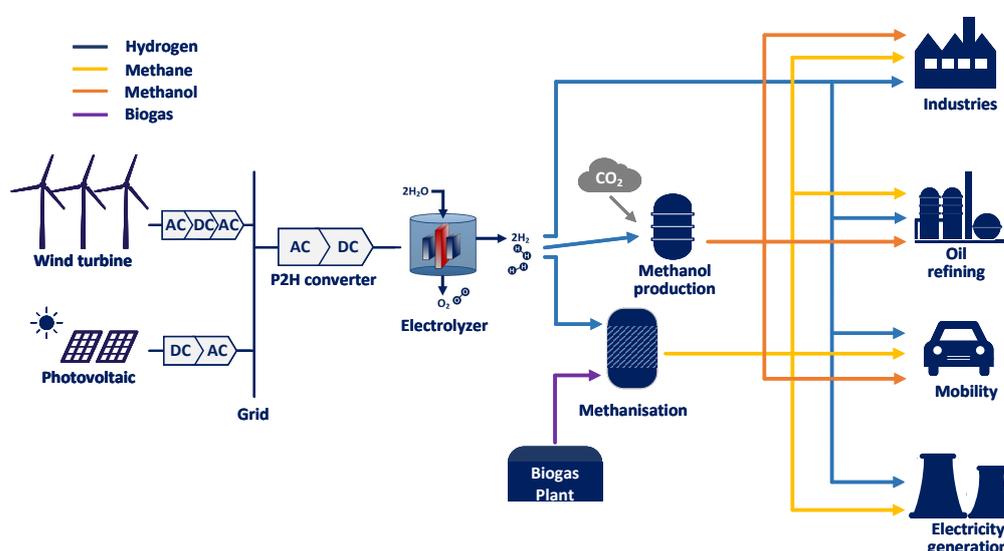


Figure 1. The general architecture of renewable hydrogen system, including renewable energy generation, the distribution and conversion of electricity, P2H electrolysis, and the application of renewable hydrogen.

The power quality, efficiency, cost, and reliability are several of the P2H system's critical performance metrics, which can be significantly affected by the topology of P2H converters. Thyristor-based ac/dc power converters have been dominating solutions in high-power ac/dc applications due to their high robustness, high efficiency, and low cost [15–22]. A commercial thyristor-based converter can supply 1.5–10 kA dc current with a dc voltage of 1 kV, delivering a maximum of 10 MW power per unit [22]. Nevertheless, the large firing angle operation of thyristors can result in heavy current distortion and low power factor at the ac input. Hence, passive/active power filters and reactive power compensators are mandatory, increasing the system-level costs [16]. Moreover, a significant trend in recent years is to use a buck-type chopper as the rear stage of diode/thyristor rectifier [20,21,23–28]. A commercial chopper rectifier can supply a maximum of 10.4 kA and 1.1 kV at the dc output, delivering 10 MW power to the electrolyzers [28]. This brings better power quality and higher power factor throughout a wide operation range of the converter. Moreover, the emerging active front end (AFE), based on the B6 converter, can also be an attractive option for power-to-hydrogen applications [29]. It brings much fewer input current distortions by fully regulating the input ac current waveform. In this way, the active/passive power filters and the reactive power compensators can be eliminated.

In the literature, there are some comparative works available. In [19], four thyristor-based ac/dc high-current rectifier topologies are compared, where the chopper-rectifier and AFE solutions are not covered. Reference [20] reviews the thyristor-phase-controlled rectifiers, IGBT chopper rectifiers, and pulse-width-modulated current source rectifiers for various industry applications requiring kiloampere supplies. It is concluded that the IGBT chopper rectifier has had fulfilled field experience to perform as an alternative for supplying kiloampere currents. Reference [21] overviews the diode- and thyristor-based, multi-pulse rectifiers with an on-load tap changing transformer, as well as the chopper-rectifier topologies. A future research trend on modular converter topologies with medium-frequency transformers (MFT) and high-frequency transformers (HFT) is introduced in [21]. Nevertheless, none of the aforementioned provides an insight into the P2H water electrolysis system. Moreover, the performance matrix of using AFE converters in such P2H water electrolysis systems has not been investigated in prior studies.

This paper focuses on the P2H water electrolysis system and serves as the overview and comparison of P2H power electronic converter topologies. This paper first introduces the general requirements of P2H converters from both the electrolyzer side and grid side in Section 2. Then, several power converter topologies used in P2H water electrolysis are introduced and studied from multiple perspectives in Section 3. The comparative conclusions regarding the power quality, efficiency, cost, reliability, and control complexity are drawn in Section 4. The future trend of using the modular multicell converter to eliminate the bulky line frequency transformer (LFT) is discussed in Section 5. Finally, the conclusions are drawn in Section 6.

2. General Requirements

2.1. Load Specifications

A simplified electrical model of a hydrogen electrolyzer is exhibited in Figure 2, where U_{rev} and R_{Ω} are the reverse voltage potential and ohmic resistance, respectively, during the water-splitting reaction. Furthermore, components C_{dl} and R_{ct} describe the charge transfer resistance and double layer capacity, respectively, which are temperature-dependent. It is noted that R_{Ω} suffers a parametric increase along with the aging process of the electrolyzer. Thereafter, the loading ranges, i.e., dc current and voltage level, of the hydrogen electrolyzer at its beginning of life (BOL) and end of life (EOL) are presented in Figure 3.

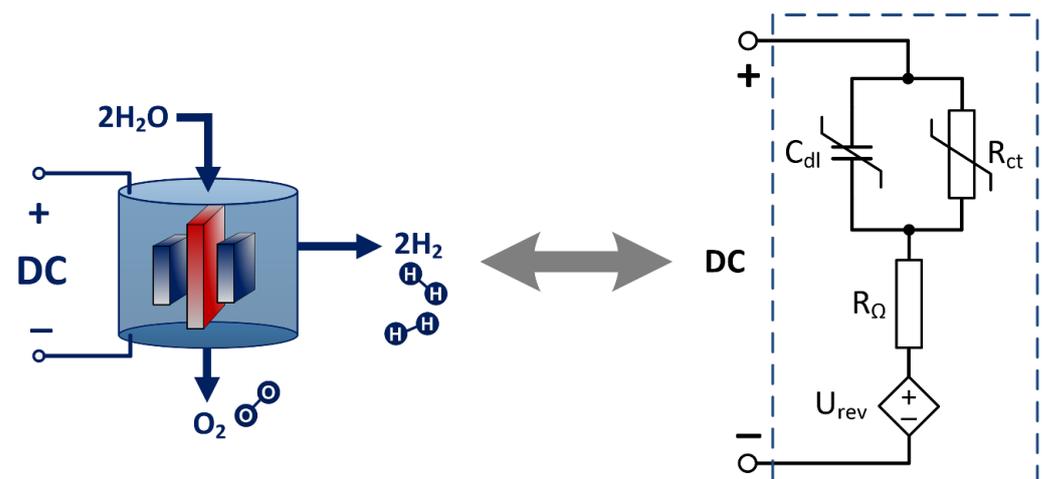


Figure 2. The electrical model of a hydrogen electrolyzer [30].

According to the electrolyzer's specification, the general requirements of a power-to-hydrogen power converter are listed in Table 1. The output voltage is in the range of 640–1000 V (see Figure 3) due to variations of the current level and electrolyzer degradation. The output power can reach 10 MW using two sets of 5 MW electrolyzer stack, with a rated

load current up to 5 kA for each. A future trend of the load specification is to have a current ripple of less than 5%.

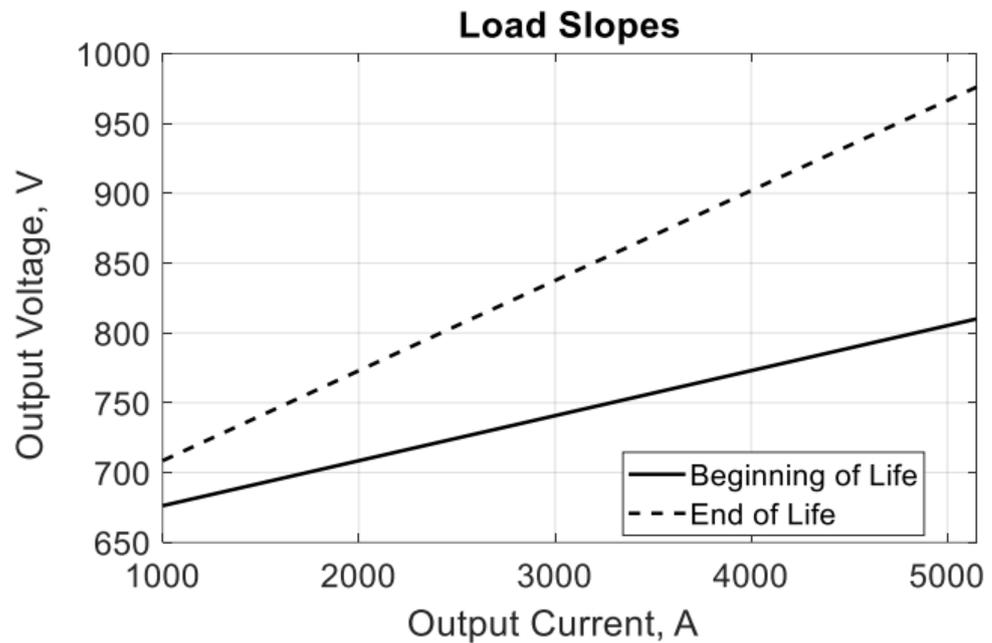


Figure 3. Load slopes of the electrolyzer for the beginning and end of lifetime.

Table 1. General requirements of power-to-hydrogen power converters.

	Present	Future
Input voltage	Typical 6.6–35 kV, 50/60 Hz	
Output voltage	640–1000 V	
Output power	5 MW × 2 (2 sets of electrolyzer stack, 5 kA each)	
Output current ripple	N/A	≤5% of rated current
Efficiency	>94%	>98%
Power factor	>0.90	>0.99
THD _i (2–40th)	<5%	
Standards	IEC 60076 series (transformer) IEC 60146-1-1 (semiconductor converter) [31] IEC 61000-6-2 (immunity) [32] IEC 61000-6-4 (emission) [33] IEC 61000-3-6 (distortion) [34] IEC 61000-3-7 (voltage fluctuations) [35] IEC 61000-3-13 (unbalanced installations) [36]	

2.2. Grid Requirements

Typically, the MW-level power-to-hydrogen converter is connected to a MV 6.6–35 kV power grid, where a step-down LFT is mandatory inbetween. From the grid’s perspective, there are several requirements for power-to-hydrogen converters as consumption installations. First, the converter should maintain regular operations under background frequency and voltage deviations, in the ranges of 47–63 Hz and 90–110% of the nominal voltage, respectively. Furthermore, the regular operation of power converters should not cause severe power quality issues, e.g., voltage imbalance, rapid voltage change (i.e., 4%), and flickers [35,36]. Moreover, harmonic distortions and interference in 2–9 kHz should be attenuated, according to IEC 61000-3-6 [34]. The current total harmonic distortion (THDi)

and power factor at the connection point should be less than 5% and greater than 0.90, respectively. In order to fulfill the electromagnetic compatibility requirements, standards IEC 61000-6-2 [32] and IEC 61000-6-4 [33] apply for P2H power electronic converters.

3. State-of-the-Art Solutions

3.1. 12-Pulse Thyristor Rectifier (12-TR)

The multi-pulse thyristor rectifier is one of the most mature and prominent solutions in high-power rectification applications. The block diagram of a 12-pulse thyristor rectifier (12-TR) is depicted in Figure 4. A three-winding wye–delta–wye LFT is connected to eliminate the 5th and 7th order harmonic currents. Then, two 6-pulse thyristor rectifiers are connected to the two secondary windings of the LFT. The electrolyzer current can be regulated by adjusting the firing angle α_f of the dual thyristor rectifiers. A large firing angle α_f is generally adopted for low-power operating conditions, leading to more harmonic and reactive components. The power factor and total demand distortion are pretty dependent on the firing angle, and a large firing angle leads to a lower power factor and more waveform distortion. Consequently, it is mandatory to compensate for these harmonic currents and reactive power at the connection point. Passive trap filters tuned at the 11th and 13th order of line frequency are commonly used for P2H converters based on this 12-TR topology. Moreover, a shunt-passive, high-pass filter may also be implemented to bypass those high-order current harmonics. Besides, a static VAR compensator or static synchronous compensator shall also be mandatory to provide significant reactive power due to the large firing angle operation of 12-TR [16].

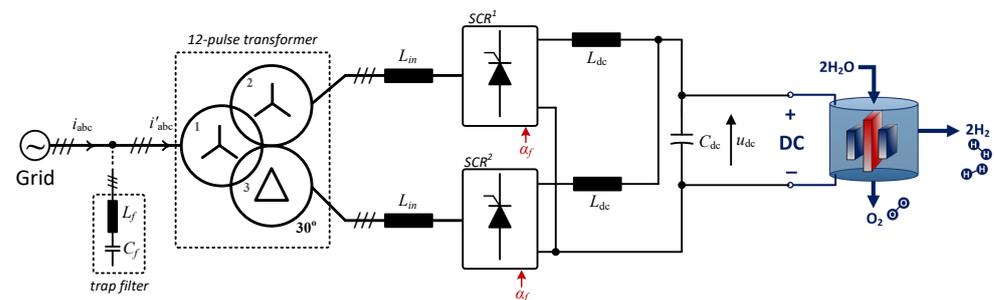


Figure 4. Circuit diagram of a 12-pulse thyristor rectifier with passive trap filter (12-TR).

3.2. 12-Pulse Diode Rectifier with Multi-Phase Chopper (12-DRMC)

Another trendy topology used in P2H power electronic converters is the 12-pulse diode rectifier with multi-phase choppers (12-DRMC) [20,23,24,27], as is illustrated in Figure 5. The multi-phase chopper bridges are implemented by silicon (Si) IGBTs and freewheeling diodes, as arranged in an interleaved manner to attenuate the current ripple through the electrolyzer. The electrolyzer current/power can be regulated by varying the duty ratios of chopper IGBTs. Compared with the 12-TR, one significant merit of the 12-DRMC is the improved power quality, in terms of relatively lower current distortion and constantly high power factor throughout the variable operation range of the P2H converter. Nevertheless, measures are still needed to improve the power quality at the connection point. The widely adopted method involves 11th- and 13th-tuned shunt passive trap filters, as well as a shunt high-pass filter. Nowadays, the technology of the high-current chopper–rectifier is mature [28], and its overall cost has decreased as it is presently comparable with the aforementioned 12-TR system [24].

3.3. 12-Pulse Thyristor Rectifier with Active Shunt Power Filter (12-TRASPF)

Considering the advantages and disadvantages of the above two topologies, a hybrid architecture, a 12-pulse thyristor rectifier with active shunt power filter (12-TRASPF), is proposed [16], as is depicted in Figure 6. The electrolyzer is supplied by the 12-TR, since it features lower costs and high-current capability. The power quality issues of the 12-TR

are compensated by a low-power shunt active power filter. Although the loss and cost of the 12-TRASPf system can be more significant compared with the 12-TR, promising power quality can be expected.

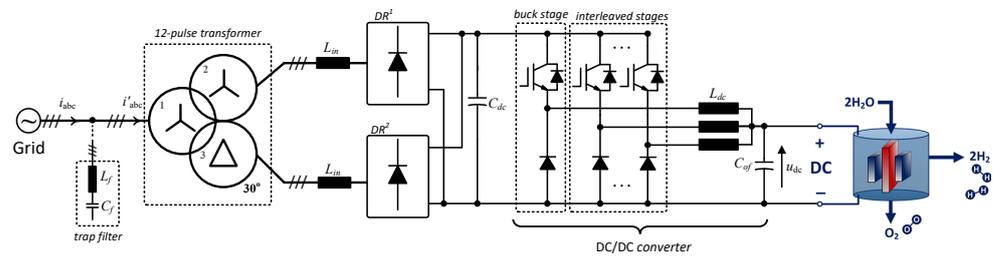


Figure 5. Circuit diagram of a 12-pulse diode rectifier with multi-phase chopper and passive trap filter (12-DRMC).

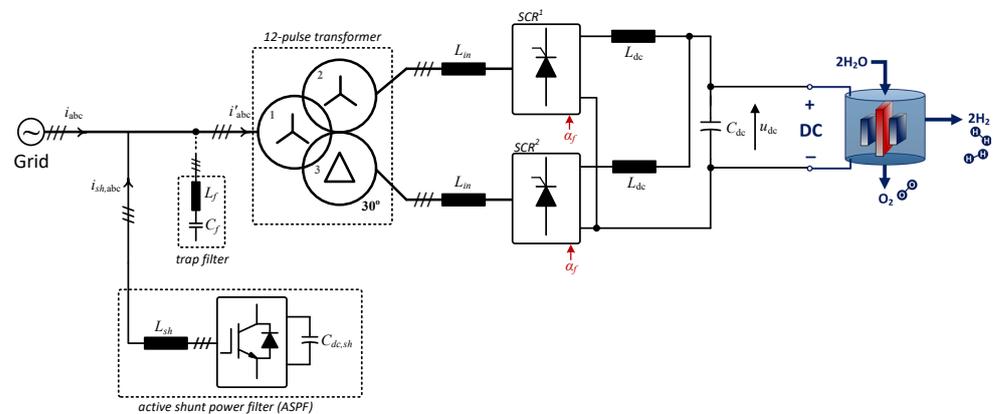


Figure 6. Circuit diagram of a hybrid system with 12-pulse thyristor rectifier and active shunt power filter (12-TRASPf).

3.4. Active Front End (AFE) Rectifier

Another attractive topology candidate is the active front end (AFE) rectifier [29], as depicted in Figure 7. The popular B6 converter can be utilized, which consists of three IGBT half bridges. Under the case where wide-range operation capability is required, another B6 + chopper architecture may be used to achieve the adjustment of output current and voltage, as depicted in Figure 7 [37]. To simplify, this work focuses on B6-AFE, and conclusions drawn from B6-AFE can also be extended to B6 + chopper-AFE.

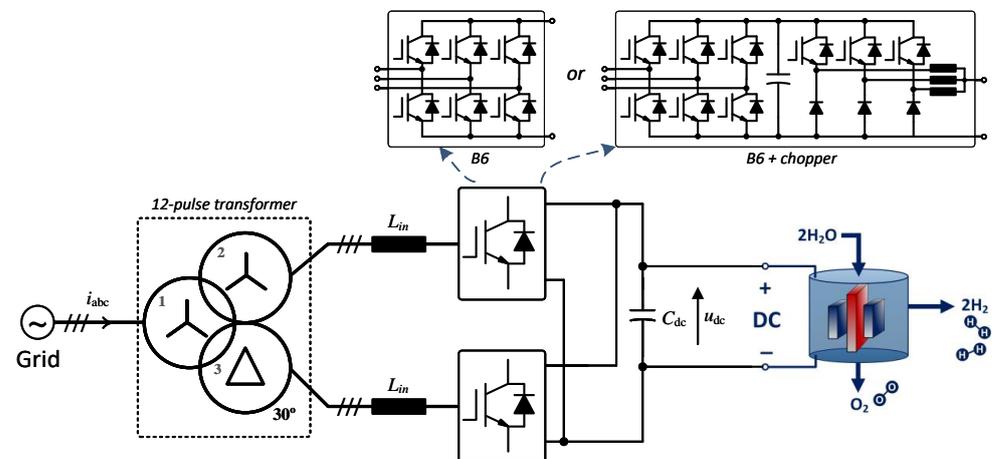


Figure 7. Circuit diagram of an active front end rectifier (AFE).

Due to the current rating limitation of commercial IGBTs [38], multiple (≥ 2) IGBT-based B6 converter stacks configured in parallel are mandatory for a power level of 10 MW.

Three-winding LFTs used in 12-TR and 12-DRMC can still be employed in AFE systems to achieve the desired power rating, provide galvanic isolation, and to mitigate the $6k \pm 1^{\text{th}}$ ($k = 1, 3, 5, \dots$) harmonics; although, these harmonics are minor components for a B6-AFE system.

In the AFE rectifier system, the input-side ac current can be controlled to be sinusoidal by shaping the duty ratio of the Si IGBTs, so that much lower current harmonic distortion shall be expected for such AFE rectifier systems. Moreover, the phase shift of ac current with respect to grid voltage can also be manipulated by adjusting the modulation signal of the B6 converter so that a high power factor value can be achieved simultaneously. Therefore, one unique advantage of using the AFE rectifier system is its superior power quality regulation capability. No additional passive/active harmonic filters and VAR compensators will be needed.

The AFE rectifier system can also be implemented using the emerging SiC MOSFETs as a substitution of Si IGBTs. The SiC-based AFE rectifiers are demonstrated in [39,40]. One unique feature of the SiC-based B6-AFE rectifier is that the SiC MOSFET can be operated under the synchronous rectification mode by its channel reverse conduction, which features low conduction loss. It is reported in [40] that the AFE rectifier achieves 1.2% efficiency promotion by utilizing 1200 V SiC MOSFETs.

4. Performance Comparison

This work obtains the power factor and current total harmonic distortion (THDi) among 12-TR, 12-DRMC, and 12-TRASPF through simulation. Figures 8 and 9 exhibit the simulated power factor and THDi of the three topology candidates, respectively. It can be seen from Figure 8 that the 12-TRASPF features superior power factor values (≥ 0.99) since the ASPF module can also compensate for reactive power. The 12-DRMC also performs satisfactorily in terms of power factor, i.e., between 0.96 and 0.98, which is relatively flat according to the output variation. For 12-TR based systems, the power factor becomes unsatisfactory under small output current conditions due to their large firing angles. Therefore, depending on their operating range of output current, the 12-TR requires external power factor correction measures (e.g., a static VAR compensator, static synchronous compensator, or ASPF module) to compensate for their reactive power. Furthermore, it can be seen from Figure 8 that the power factor of the 12-TR system increases as the electrolyzer becomes more aged, given the identical amount of output current. This can be explained by the increase in electrolyzer resistance alongside its aging process (see Figure 3), leading to the increased portion of active power fed into the electrolyzer, given the identical amount of current.

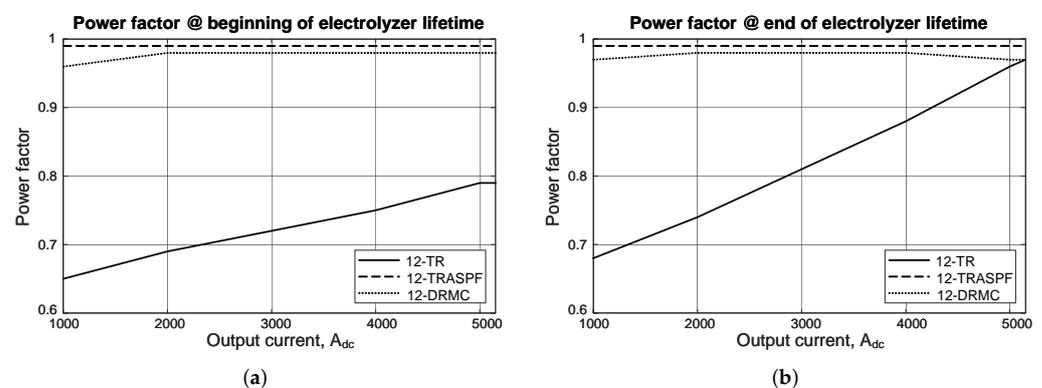


Figure 8. Performance comparison of power factor over the possible operating conditions: (a) at the beginning of the electrolyzer's lifetime; (b) at the end of the electrolyzer's lifetime.

In Figure 9, it is noted that the simulated THDi values of 12-TR and 12-DRMC are obtained without involving any power filters. It turns out that both 12-TR and 12-DRMC will need external passive power filters to attenuate their current harmonic levels, as

mentioned in Sections 3.1 and 3.2. On the other hand, using the ASPF can also be a promising solution to handle the power quality issue, as the THDi values of 12-TRASPF are regulated well, to be lower than 5%. On the contrary, the AFE rectifier does not seem to have power quality issues, as both the phase-lag angle and the input current waveform can be controlled well by IGBT-based B6 converters. The power quality rating of the four aforementioned topologies is summarized in Table 2.

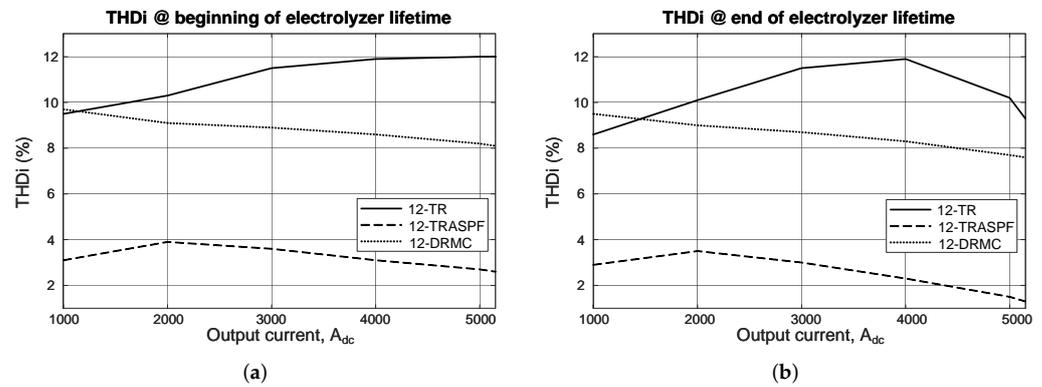


Figure 9. Performance comparison of THDi over the possible operating conditions: (a) at the beginning of the electrolyzer’s lifetime; (b) at the end of the electrolyzer’s lifetime.

Table 2. Comparison among topology candidates. ++—superior; +—satisfactory; Δ—neutral; ——unsatisfactory.

Topologies	Power Quality	Efficiency	Cost	Reliability	Control Complexity
12-TR	—	+	+	++	+
12-DRMC	Δ	Δ	+	+	Δ
12-TRASPF	+	Δ	Δ	Δ	—
AFE	++	Δ	—	Δ	—

Regarding the efficiency performance, the 12-DRMC system exhibits more losses than the 12-TR system. The excessive dissipation of 12-DRMC comes from IGBT’s conduction and switching losses. The percentage of IGBT’s switching loss is dependent on its switching frequency and gate driver parameters. The 12-TRASPF system is also less efficient than the 12-TR, considering the extra losses dissipated in the active power filter. From a reliability viewpoint, the 12-TR system exhibits the best performance. The thyristors are considered as reliable components as they have demonstrated their maturity in utility-scale applications. The 12-DRMC is considered less reliable as multiple Si IGBTs are used as the output stage. Nevertheless, the industry is gradually gaining confidence in terms of the reliability of 12-DRMC, as more projects using 12-DRMC are being carried out [20,21]. It is noted that the reliability performance investigated in this work is a system-level concept. For the 12-TRASPF system, a single failure from either the ASPF or 12-TR is regarded as a failure from the system perspective. Although the 12-TR is reliable, the 12-TRASPF system is regarded as neutral in terms of reliability being comparable with the AFE rectifier, because commercial ASPFs use the IGBT-based B6 topology, which is identical with the AFE rectifier presented in this work. The principles of their control and driver systems are also of the comparable level of complexity.

5. Future Trends and Opportunities—Modular Multicell Rectifier

Among the aforementioned P2H converter topologies, the three-winding LFT is mandatory in the system. It is usually the bulkiest component in such a P2H converter

system and brings challenges in transportation, installation, and footprint occupation. Therefore, eliminating the bulky LFT from such a P2H converter system is one of the primary emerging research topics.

One promising topology solution is the modular multicell rectifier system, as shown in Figure 10. Modular configurations are employed, and each converter cell is implemented by the front-end ac/dc stage followed by a dc/dc stage with galvanic isolation. The highly modularized design enables high scalability and flexibility for the rectifier system. Figure 10a demonstrates a star-connected, input-series–output-parallel (ISOP) configuration to interface with the MV grid [41,42]. Due to the cascaded configuration of converter cells per phase, 1200/1700 V Si IGBT and SiC MOSFET can be used ahead of the dc/dc galvanic isolation in each converter cell [43].

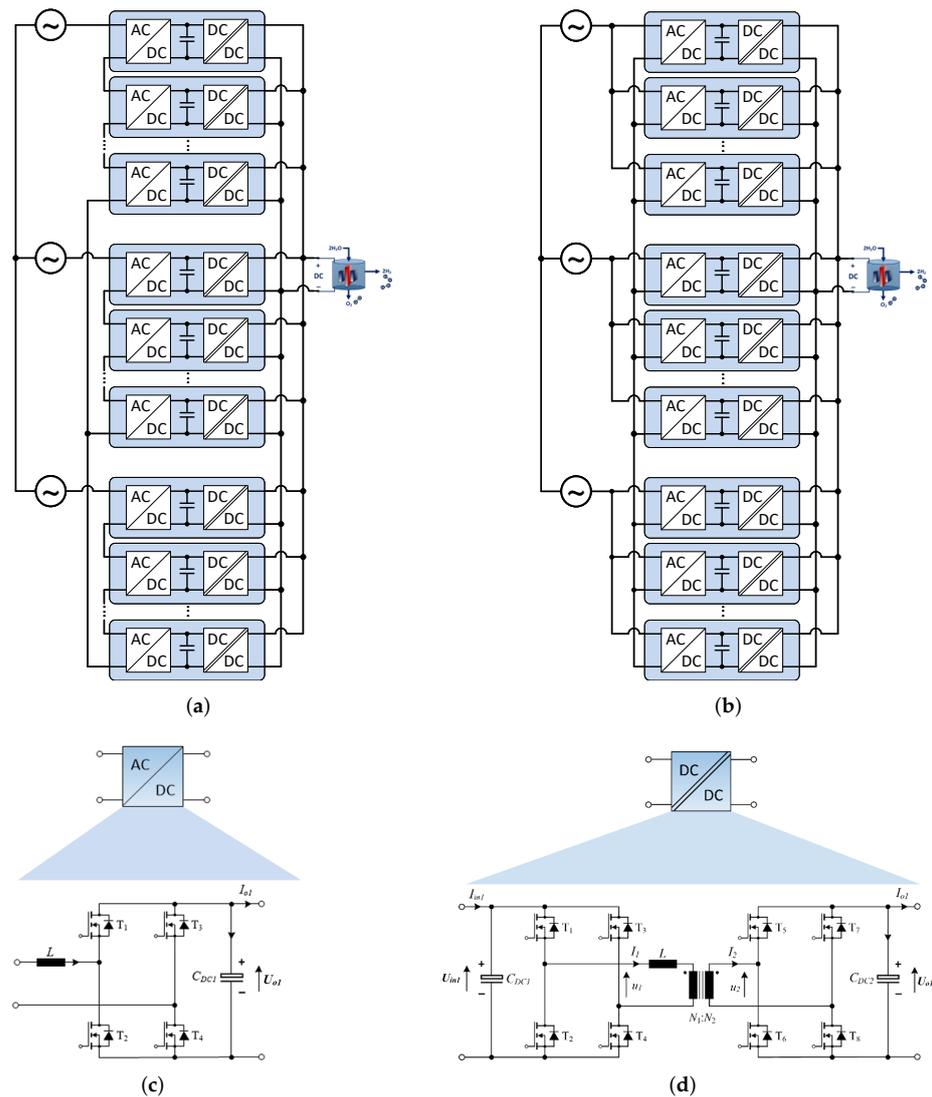


Figure 10. Circuit diagram of modular multicell rectifier. (a) The circuit architecture in a star-connected ISOP configuration. (b) The circuit architecture in a star-connected IPOP configuration. (c) The ac/dc stage is realized by a single-phase, full-bridge circuit. (d) The dc/dc stage is realized by a dual active bridge circuit.

Moreover, a star-connected, input-parallel–output-parallel (IPOP) configuration is depicted in Figure 10b. It is noted that the ac side can be configured as either a star or delta connection, and the star type features lower voltage stress for each converter cell [44,45]. When connecting the IPOP type to the MV grid, a single converter cell that interfaces

with the MV grid is mandatory, and the 10-kV SiC MOSFET is found to be the significant enabling device [46]. A 25 kW 7 kV/400 V ac/dc converter using 10 kV SiC MOSFETs is successfully demonstrated in [47], and challenges in terms of flashover fault, high switching losses, MV cable oscillation, and dielectric dissipation are addressed. In the near future, the magnetic components and dielectric materials should be promoted to fully release the potential of this MV SiC-based, IPOPOP-type modular multicell converter. Furthermore, the IPOPOP type makes it compatible when connecting the modular multicell rectifier to a low-voltage power grid, e.g., 400 V, using 1200 V voltage class devices.

The realizations of each ac/dc and dc/dc stage are well established. The single-phase ac/dc stage can be implemented by a full-bridge converter with four active switches, as shown in Figure 10c. A soft-switching variant with the zero-voltage switching capability is proposed in [47]. Moreover, it is noted that the three-phase ac/dc stage using a B6 topology is also promising for connecting to LV grids [48]. Under the case where each converter cell is designed to bear high power rating, the three-phase ac/dc gains advantage in terms of a higher efficiency. The dc/dc stage can be realized by multiple converter topologies, such as the dual active bridge [49] (as shown in Figure 10d) and LLC converters [50]. Since HFTs/MFTs are to be used in the dc/dc stage, each converter cell can be achieved with a small volume and light weight. Compared with Si IGBTs, Si and SiC MOSFETs are better choices for each dc/dc stage, as a higher MFT/HFT alternating frequency can be easily achieved. Nevertheless, the highly modularized design also brings high control complexity to the system. Each modular converter cell needs to be able to regulate itself and equally share the operating power.

6. Conclusions

This work provides as an overview of high-power, high-current ac/dc converters for P2H water electrolysis applications. The general load specification (for water electrolyzer) and electricity grid requirements were introduced first to help guide the selection of the P2H converter topologies. Then, four state-of-the-art solutions, i.e., 12-TR, 12-DRMC, 12-TRASPF, and AFE rectifier, were reviewed in this work. Then, these four different topologies were evaluated and compared from various perspectives, including power quality, efficiency, cost, reliability, and control complexity.

The conventional 12-TR is characterized as superior in terms of efficiency, cost, reliability, and control complexity; whereas, power quality issues (both power factor and current distortion) need to be addressed, especially under large firing angle conditions. The 12-DRMC exhibits a high power factor among full operation range compared with 12-TR, while the harmonic filter is still needed to lower its input THDi. The 12-TRASPF is hybrid concept utilizing both conventional 12-TR and a B6 converter based active shunt power filter, so that promising power quality can be expected with a bit more cost and less efficiency compared with 12-TR. The AFE rectifier is a promising solution in terms of superior power quality with no additional compensation measure. Nevertheless, it may suffer from a higher cost as well as giving a more sophisticated control system.

However, the four aforementioned topologies all require an LFT, which is bulky and has a large footprint occupation. Then, a future trend of eliminating the LFT from the P2H converter was introduced in this work. A modular multicell converter was discussed in detail in this work, which gives an interesting research prospective in the near future.

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